

TIMOTHY F. BONN
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SUMMARY

I am a Quality Manager with a broad and diverse Quality Assurance Management background.

My quality assurance background is in manufacturing, and includes heavy truck components, plastics, medical devices, propellant explosives, composites, automotive/industrial fasteners and fastener components, cosmetics/cosmetics packaging, circuit boards, heavy compressors (HVAC&R), and, most recently, pressure vessels.

I have experience with ISO-9001, ISO-14001 and TS-16949(formerly QS9000) and CFR/GMP. I also have experience with various MIL-Q standards, as well as ASME and NBIC standards.

I am a dependable individual who always follows through to the finish and gives full measure each and every time. I am able to concentrate on the task at hand, and I am flexible in terms of adopting new ideas. I am not afraid of challenges, but I do not take unnecessary risks. As a leader, I am honest and sensitive to others.

PERSONAL

Born 02/08/60; Married; One son. Volunteer Notetaker/Tutor in college for hearing-impaired students; Active in Church.

EXPERIENCE

CARBONE LORRAINE (Carbone of America), Salem, VA Quality Manager, 2007- Present

Developed, maintained and implemented Quality Management System standards, procedures and instructions in conjunction with Departmental Managers; maintained Quality and Environmental Management System in accordance with ISO-9001:2000, ISO 14001:2004, Chinese SELO, Korean Gas Safety, and ASME Section VIII, Division 1("U" and "R" stamps); reported to Executive Management regarding the performance of the Quality Management System, including needs for improvement; acted as Lead Auditor of the ISO-9001 and ISO-14001 Quality Management Systems; investigated, evaluated and dispositioned non-conforming product/processes and developed implemented and evaluated for effectiveness the Corrective/Preventive Action system.

Supervised inspection/testing personnel in Receiving, In-process, and Final Inspection; scheduled, conducted and recorded Management Review meetings and Surveillance Audits; assessed opportunities for

improvement by evaluating potential changes that could affect the Quality & Environmental Management Systems, including the Quality/Environmental Policy and Quality/Environmental Objectives; reviewed customer specifications/requirements and developed Quality/Environmental Plans in coordination with Manufacturing and Design Management; ensured the promotion of awareness of customer requirements throughout the entire organization.

YORK INTERNATIONAL, Roanoke, VA
Quality Engineer, 2004 – 2006

Responsible for total quality initiative, including supply chain quality management, process/product FMEA, data analysis, material review board disposition & authorization, development and tracking of corrective/preventive actions, trend analysis from in-process data, internal/supplier audits, failure analysis, warranty/scrap administration, engineering development investigations, MRB, DPPM, and DOE.

Received field failure units for testing and teardown analysis; provided root-cause failure analyses to service personnel worldwide; monitored trends for reporting.

Worked closely with Manufacturing Engineering to ensure production schedules, materials, and finished product met customer standards; monitored, tracked, and analyzed test data for continuous improvement; maintained calibration of tools and gauges.

TIM'S FIELD SERVICES, Roanoke, VA
Owner, Field Services Representative, 2002 - present

Contracted with Field Services companies, performed floor plan audits verifying in-stock inventory against printed inventories provided by commercial lenders, reconciled discrepancies of floor checks versus inventories with dealers & account managers, visited dealers on a monthly basis, developing relationships conducive to performing floor checks for lenders, acted as liaison between dealer & lender, collected payments from dealers for units sold, completed remittance reports and mailed payments to lending companies, reported back to account managers as to status of floor checks/inventories, filed computer reports; field chases completed on delinquent automobile and mortgage accounts.

Independent contractor performing residential/commercial property inspections, leased equipment verifications, merchant site verifications, insurance loss draft and hazards/ risk identification and

assessment. Submitted reports and digital photographs via the internet. Retail merchandising including printed materials, candy/gum displays.

MANPOWER – CEI PACKAGING, Roanoke, VA
Quality Assurance, 2003 – 2004

Responsible for assuring product being packaged met with work order (bill of material) requirements, including individual components, primary & secondary packaging, drug identification numbers, CFR/cGMP requirements, domestic and international regulations for product & packaging identification requirements, artwork, weights & measurement requirements, product orientation, aesthetics, and all other related requirements pertaining to packaged cosmetics, fragrances, and over-the-counter products.

Ensured all packaging requirements met including container requirements, (size, markings, handling, etc.), reported discrepancies to production supervision, corrected minor discrepancies “on-line” as they occurred, trained personnel in quality requirements of products and processes, assisted production supervision in writing of SOP’s.

INDUSTRIAL PRODUCTS CO., Lynchburg, VA
Quality Assurance Manager, 2001 – 2002

Responsible for entire Quality Assurance initiative, PPAP, APQP, FMEA, etc. for QS-9000 requirements as needed by Customers, Documentation Control, ISO – 9002 compliant system, Internal Audit Coordinator, Investigated Customer Complaints, determined root cause analyses, and resolved complaints to Customer satisfaction.

Responsible for entire Documentation Control System, transition to paperless documentation control system, conducted monthly quality reviews, responsible for maintenance of ISO - 17025 compliant testing laboratory, developed supply-chain certification program.

PLASTICS ONE, INC., Roanoke, VA
Manager of Quality Systems & Regulatory Affairs, 1998 – 2001

Developed, established, implemented, maintained a comprehensive Quality System, including Quality Policy, Quality Planning, Operating Procedures, Operation Instructions, Quality Manual, Internal Audit Program consistent with ISO-9001 Standard, Selected registrar for ISO certification, chaired ISO Steering Committee, acted as ISO Management Representative, Directed Company through ISO-9001 Registration (14 months), successfully

maintained ISO-9001 compliant quality system, represented company in Supplier Quality Audits, directed Regulatory Affairs, ensured regulatory compliance of products (class II medical devices) (cGMP, FDA).

Supervised 20+ employees, including Quality Engineers, Technicians, and Inspectors, responsible for all phases of inspection including Receiving, In-Process, and Final. Liaison between Quality, Manufacturing, and Engineering Departments, responded to Customer complaints, developed corrective/preventive actions and root-cause analyses.

Developed/implemented supply-chain/supplier certification Program, co-developed extensive training program, reduced overtime 70% in 2 years, implemented Continual Improvement initiatives which resulted in a 50% reduction in internal failures and reduced returns from 3% to 0.3% in 2 years.

MARION COMPOSITES, Marion, VA
Quality Assurance Inspector, 1998

Inspected first article and finished pieces for composite-based air frame components for defense contractor.

*Due to the sensitive nature of this activity in regard to national security, further information on this job is available from me personally.

SCHOLLE CORPORATION, Chilhowie, VA
Quality Assurance Manager, 1997 – 1998

Developed, established, implemented and maintained a QC/QA inspection schedule and program utilizing only production personnel for world-wide manufacturer of flexible packaging, tailored training/certification program to fit job- as well as area-specific requirements, oversaw entire acquisition, installation, and maintenance of all testing/inspection equipment/tools/gauges for start-up of new facility, worked in close association with production, engineering, maintenance, and sales staffs to assure a quality product, took a proactive approach to continuous improvement process, performed process capability studies.

Accurately tracked and charted test result data and plotted SPC charts which were used as training aids, developed defect classification system which provided visual/physical sample training support to personnel, formulated timely, accurate reports detailing quality issues and proposed solutions, interacted with internal & external suppliers/customers to assure quality.

BEACH MANUFACTURING COMPANY, Dublin, VA
Special Projects Manager, 1994 – 1997

Responsible for all aspects of new/existing projects for JIT supplier to heavy truck manufacturer, member of ISO implementation team, traveled to customer facilities to review/assess quality issues, liaison between manufacturer/customer investigating/solving problems, performed cost reduction studies, coordinated scheduling of material delivery, negotiated prices, and investigated vendors, solicited bids for, reviewed, acquired, planned logistics, trained, and supervised personnel for new manufacturing/assembly program and powder coat system, developed visual/physical training aids, developed APQP's, PPAP's, and other Quality System initiatives in preparation for QS-9000 initiative.

HERCULES-RADFORD ARMY AMMUNITION PLANT, Radford, VA
Quality Control Inspector, 1987 – 1993

All phases of testing/inspection of propellant explosives, used various MIL-STD's/MIL-SPQ's, documented inspection results for Government records, participated in numerous Product Development, Product Engineering, and Quality Assurance Investigations.

EDUCATION

New River Community College, Dublin, VA
Graduated 1994 w/ degree in Architectural Technology

OTHER

Certified Lead Auditor ISO 9001:2000 and ISO 14001:2004; member ASQ, ASME

REFERENCES

Available upon request.